



BEST IN CLASS CHEMICAL HEATER

The TIH offers unmatched performance and reliability with the ability to heat a variety of chemicals. This heater is suitable for either single pass or recirculating applications. Delivers best-in-class performance over a wide range of flow and temperature requirements. The TIH is the most durable and long-lasting inline chemical heater available!



FEATURES

Designed for Performance and Safety

High-temperature configuration available to heat chemicals

Multiple plumbing layouts available to better facilitate installation into a variety of tool configurations

Grounded electric heating elements

Redundant temperature sensors for safe operation Optional O-ring free construction minimizes contamination

Durable Constuction

Patented purge design removes chemical permeation to extend service life

All fluoropolymer-wetted surfaces withstand virtually any wet chemistries

Heavy-wall PTFE chamber and heater sheath for high temperature/pressure applications

APPLICATIONS

- · Semiconductor wafer cleaning
- · Solar/Photovoltaio Wafer Cleaning
- Inline chemical heating

NO 🚺

aases

YES

acids

YFS

water

YES

bases

solvents

TIH In-line Chemical Heater

SPECIFICATIONS

Wattages	1kW to 18kW
Voltages	200 volts to 600 volts, single phase or 3 phase. 12kW & larger require 3 phase.
Pressure Range	689 kPa (99.93 PSI)
	296 kPa (42.93 PSI)
Fluid Connections	6 to 25mm flared
	12 to 25mm Super 300 Type Pillar®
	Other connections available, consult factory
Wetted Surfaces	PFA and PTFE fluoropolymer
	No wetted "O" rings
Dimensions	225mm (8.86 inch) x 508mm (20 inch) x 147mm (5.79 inch)
Element Purge	Small amount of clean dry air (CDA)
	or N2 gas flows between the grounded
	element & PTFE sheath. Removes
	chemical permeation and minimizes
	ionic contamination for longer life.

MODEL NUMBER BREAKDOWN

TIH	6	- 3	1	В	Α	s	R	R
			- 1	1	1	1	I	
TIH series	Wattage, kW	- Voltage	Phase	Inlet and Outlet Connections	Drain Connection	Plumbing Configuration	Process sensor type	Overtemp sensor type
	01 thru 18	1 = 208V	1 or 3	A = 1/2 inch Flared	O (or 0) = No Drain	S = Straight (180° opposed inlet, outlet, center- bottom drain)	J = Type J thermocouple	E = Type E thermocouple
		2 = 240V		B = 3/4 inch Flared	A = 1/2 inch Flared	R = Bottom side inlet, rotated 90° to right of outlet (center-bottom drain)	K = Type K thermocouple	K = Type K thermocouple
		3 = 380V		C = 1 inch Flared	B = 3/4 inch Flared	L = Bottom side inlet, rotated 90° to left of outlet (center-bottom drain)	H = 100-Ohm RTD (2-wire)	H = 100-Ohm RTD (2-wire)
		4 = 400V		S = 3/8 inch Flared	S = 3/8 inch Flared	E = Bottom side inlet, rotated 180° from outlet (center-bottom drain)	R = 1000-Ohm RTD (2-wire)	R = 1000-Ohm RTD (2-wire)
		5 = 415V		T = 3/8 inch Super 300 Pillar	T = 3/8 inch Super 300 Pillar	A = Bottom side inlet, directly below outlet (center-bottom drain)	O = No process sensor	
		6 = 480V		U = 25mm union	V = 1/2 inch Super 300 Pillar	B = Bottom inlet center of bottom, (standard no drain, side bottom drain if required)		
		7 = 440V		V = 1/2 inch Super 300 Pillar	W = 3/4 inch Super 300 Pillar	C = Straight (side-drain, below inlet)		
		8 = 575V		300 Pillar	Y = 1/4 inch Super 300 Pillar	D = Straight (side-drain, below outlet)		
		9 = 220V		X = 1 inch Super 300 Pillar	Z = 1/4 inch Flared	H = Horizontal design (similar to B, but with drain on lower side, opposite outlet)		
		10 = 200V		4 = 20mm union	4 = 20mm union	Other configurations = issue new plumbing deisgnation		
		14 = 600V	1	,			•	
		15 = 230V						
		16 = 450V	1					

VERTICAL					
CONFIGURATION					
MW	LENGTH				
1	400 (40.0				
2	463 mm (18.23 inches)				
3	mones,				
4.5					
8	667 mm (843.5 inches)				
9	870 mm				
40	(843.5 inches)				
12	(643.5 Inches)				
13.5	1022 mm (843.5 inches)				

HORIZONTAL					
CONFIGURATION LENGTH					
EAT	LEMBIN				
1	508 mm (20				
2					
3	inches)				
4.5					
6	629 mm (843.5 inches)				
9	845 mm (843.5 inches)				
12					
13.5	1068 mm				

